

STARTING DEVICE AND STARTING METHOD FOR A SINGLE-PHASE INDUCTION MOTOR.

Field of the Invention

The present invention refers to an electronic starting device of the type used in electric motors, particularly in single-phase induction motors.

Background of the Invention

Single-phase induction motors are widely used, due to their simplicity, strength and high performance. They are generally found in household appliances, such as refrigerators, freezers, air conditioners, hermetic compressors, laundry machines, pumps, fans, and in some industrial applications.

The known induction motors are usually provided with a cage type rotor and a coiled stator having two windings, one for the running coil and the other for the starting coil. During the normal operation of the compressor, the running coil is supplied by an AC voltage and the starting coil is temporarily supplied at the beginning of the starting operation, creating a turning magnetic field in the air gap of the stator, a necessary condition to accelerate the rotor and start the motor.

This turning magnetic field can be obtained by supplying the starting coil with a current that is time-displaced in relation to the current circulating in the main coil, preferably at an angle close to 90 degrees. This time-displacement between the current circulating in both coils is achieved by constructive characteristics of the coils or by installing an external impedance in series with one of the coils, but generally in series with the starting coil. The value of this current circulating through the starting coil during the starting process of the motor is generally high, requiring the use of some type of

switch which can interrupt this current after the time required to promote motor acceleration has elapsed. For the motors in which very high efficiency is required, this starting coil is not completely 5 switched off after the starting period has elapsed and a capacitor, namely a running capacitor, is maintained connected in series with said starting coil, providing enough current to increase the maximum torque of the motor and its efficiency.

10 For the motors with this construction, using a permanent impedance in series with the starting coil during the normal operation of the motor, there are known some starting devices, such as PTC, electromechanical relay, timers, or combinations in 15 which a PTC is connected in series with a device that interrupts the passage of current after a determined time (RSP), as described in US Patents 5,053,908 and 5,051,681 and in the international co-pending patent application WO02/09624A1 of the same applicant.

20 One of the components widely used for starting the motors of the split phase type, in which a running capacitor is not used, is the electromechanical relay. Its wide use is related to its low manufacturing cost and simple technology. On the other hand, the 25 electromechanical relay presents several limitations, especially the need of dimensioning a specific component for each size of electric motor, the impossibility of using it in high efficiency motors in which a running capacitor is used, generation of 30 electromagnetic and other noises during operation of the motor and wear of its components caused by electric arc and mechanical friction.

An alternative for the electromechanical relay is the PTC (positive coefficient temperature) device. This 35 component is widely used in high efficiency motors

whose application is associated with a running capacitor. Since such component is a ceramic tablet having no movable parts, its principle overcomes most limitations of the electromechanical relay. Since its 5 operation is based on heating a ceramic tablet, increasing its electrical resistance and consequently limiting the circulating current, there occurs dissipation of residual power during all its operating time. Another limitation of this component is related 10 to the time interval required to allow consecutive starts to occur.

One of the great advantages is the possibility of using a single component to operate in the start of a family of motors with a determined voltage (115V or 15 220V), but which becomes a limitation when the analyzed characteristic is the optimization of the energizing time of the auxiliary coil. Its conduction time is directly proportional to the volume of the ceramic tablet and inversely proportional to the 20 circulating current, resulting in a reduced starting time when applied to high power motors, and in an excessively long time when applied to smaller motors. These two facts lead to a deficiency in the start of the larger motors and to higher energy consumption 25 during the starting period of the smaller motors.

On the other hand, the timed starting components eliminate the great disadvantage of the PTC residual consumption, but do not overcome the deficiency in the starting time required for the different motor sizes. 30 Its concept permits dimensioning a circuit which provides the optimized starting time for the different motor sizes. Thus, it is mandatory the existence of several components to comply with a family of electric motors, resulting in products of different models, 35 adjustments in the production lines, and higher

inventories. Such devices disregard the operating conditions in the starting instant and are thus dimensioned for the worst condition, increasing the starting time.

5 Objects of the Invention

Thus, it is an object of the present invention to provide a starting device having a simple, strong and low cost construction, which permits: large scale usage in low cost systems, presenting the advantages 10 of the timed devices in which the residual power consumption is eliminated; reducing the number of components so as to comply with a determined family of motors having the same supply voltage; the use in high efficiency motors with running capacitors; and which 15 presents the characteristic of the electromechanical relays, in which the starting time is optimized for each electric motor size.

It is a further object of the present invention to provide a starting method for a single phase induction 20 motor, which optimizes the starting time as a function of the size and load of the motor connected thereto.

It is a further object of the present invention to provide a starting method for a single phase induction motor, which optimizes the starting time, 25 automatically, as a function of the power system voltage.

It is a further object of the present invention to provide a starting electronic device for a single phase induction motor with negligible energy 30 consumption.

It is a further object of the present invention to provide a starting electronic device for a single phase induction motor, which can operate jointly with a starting capacitor or other impedance installed in 35 series with the starting coil of the motor.

It is still a further object of the present invention to provide a starting electronic device for a single phase induction motor which is not susceptible to transients or disturbances coming from the power system.

5 Disclosure of the Invention

These and other objects are attained through a starting device for a single phase induction motor comprising: a stator having a running coil and a 10 starting coil; a power source which supplies current to said running coil and said starting coil; a running switch and a starting switch, respectively connecting the running coil and the starting coil to the power source when in a closed condition, said starting 15 switch being conducted to an open condition upon completion of the motor start, said starting device comprising a starting circuit including, besides the running and the starting switches: a current sensor, connected in series between the power source and the 20 stator, in order to detect the current level supplied to the latter; and a control unit supplied by the power source and receiving, from the current sensor, signals representative of the current level being supplied to the stator, said control unit being 25 operatively connected to the running and to the starting switches, in order to instruct the open and closed conditions thereof, the open condition of the starting switch being defined when the ratio between the present current level supplied to the stator and 30 informed by the current sensor to the control unit and the starting current level previously informed to said control unit by the current sensor upon the closing of both the starting and the running switches, reaches a value that is equal or inferior to a predetermined 35 value.

The objects of the present invention are also attained through a starting method for single phase induction motors of the type defined above, comprising the steps of:

- 5 a- detecting the starting current level during a first time interval, after the closing of the starting and the running switches, by a current sensor connected in series between the power source and the stator, and informing said starting current level to a control unit supplied by the power source and connected to the current sensor, in order to receive, from the latter, information about the current being supplied to the stator;
- 10 b- detecting a present current level drawn by the stator during a second time interval subsequent to the first time interval after the closing of the starting and running switches, and informing said present current level to the control unit;
- 15 c- comparing the present current level drawn by the stator with that value or the starting current level;
- 20 d- opening the starting switch when the ratio between the present current level drawn by the stator and the starting current level reaches a value that is equal or inferior to a predetermined value.

The starting electronic circuit of the present invention is of the type which comprises using a mechanism for controlling the current consumption of at least one of the motor coils during the running period, storing the value read during the starting period.

Such function can be obtained, for example by reading the voltage drop provoked in a low impedance resistor subject to the current consumed by the electric motor.

35 The electronic circuit further comprises using a

mechanism for monitoring the voltage of the power system, storing the value read during the starting period, in order to allow correcting the predetermined value, upon the occurrence of voltage variations in 5 the power system. Such function can be obtained, for example, by reading the voltage drop in a resistive divider.

As it is characteristic in an induction motor, at the moment in which it is connected to the supply voltage, 10 the current begins to circulate through the main coil and through the auxiliary coil. In this instant, the current consumed by the electric motor is highly increased, greatly sensitizing the mechanism that detects the current consumed by the motor. With the 15 beginning of the rotation of the electric motor rotor, caused by interaction of the magnetic field created by the current passing through both the running and the starting coils, the consumed current is gradually reduced to levels which will proportionally diminish 20 the sensitiveness of the consumed current detecting mechanism. This process will continuously progress, until the motor reaches the rotation speed close to the synchronous, in which the sensitiveness of the current detecting mechanism will be sufficiently low 25 to allow the circuit to switch off the starting coil. From this moment on, there will only exist current in the starting coil, provided by the running capacitor, if installed.

Since the current is recorded in each starting period, 30 the starting device is sensitive to the different torque levels required during the starting process, so that load variations in the motor shaft which can extend the starting period will maintain the energization in the starting coil during a period long 35 enough to overcome the restrictions imposed to the

electric motor. On the other hand, in a situation where the load condition imposed to the motor during said period is reduced, the rotor acceleration will occur in a shorter period, promoting a more 5 accentuated reduction in the current levels consumed by the electric motor, so that the device can disable the starting coil more rapidly.

Besides its susceptibility to load variation during the start, the solution of the present invention 10 further allows optimizing the energizing time of the starting coil for different supply voltages (undervoltage, nominal voltage or overvoltage) and for different temperature conditions of the electric motor windings.

15 Brief Description of the Drawings

The invention will be described below, with reference to the attached drawings, in which:

Figure 1 illustrates, schematically, an embodiment of a starting device constructed according to the present 20 invention;

Figure 2 illustrates, schematically, another embodiment for the starting device shown in figure 1 and constructed according to the present invention;

Figure 3 illustrates, schematically, current levels 25 being drawn by the motor stator and observed, as to time, during the start (t_1 , t_2) and in a motor running condition, with the auxiliary coil energized (t_3), and after the time (t_3) with the motor running only with the main coil energized, obtained in the prior art 30 starting circuits for electric motors;

Figure 4 illustrates, schematically, current levels being drawn by the motor stator and observed, as to time, during the start (t_1 , t_2) and in a motor running condition, with the auxiliary coil energized (t_3), and 35 after the time (t_3) with the motor running only with

the main coil energized, obtained with the present starting device for electric motors; and

Figure 5 illustrates the flowchart of the starting circuit logic.

5 Description of the Illustrated Embodiments

The starting device for a single phase induction motor of the present invention will be described for a motor comprising: a stator B having a running coil B1 and a starting coil B2; a power source F, which supplies current to both the running coil B1 and the starting coil B2; a running switch S1 and a starting switch S2, respectively connecting the running coil B1 and the starting coil B2 to the power source F when in a closed condition, said starting switch S2 being conducted to an open condition upon completion of the motor start, said starting device comprising a starting circuit 10 including, besides the running switch S1 and the starting switch S2: a current sensor RS connected in series between the power source F and the stator B, in order to detect the current level supplied to the latter; and a control unit 11 supplied by the power source F and receiving, from the current sensor RS, signals representative of the current level being supplied to the stator B and, from a voltage sensor SV connected between the power source F and said control unit 11, signals representative of the voltage level of the power source F, said control unit 11 being operatively connected to both the running switch S1 and the starting switch S2. According to figure 1, the AC power source F supplies energy to the running coil B1 and the starting coil B2 of the stator B of the motor through a first supply terminal 1 of the power source F, connected to the running coil B1 and to the starting coil B2 of the stator B, to the voltage sensor SV, and to a supply source 12 of the

starting circuit 10 which supplies voltage to the control unit 11. A second supply terminal 2 of the power source F is connected to the current sensor RS, which in figure 1 is disposed in series between the power source F and the running and starting switches S1 and S2. In another embodiment of the present invention, illustrated in figure 2, the current sensor RS is disposed in series between the power source F and the running switch S1, in order to consider only the current of the running coil B1 of the stator B. This solution has the advantage of reducing the current that is circulating through the current sensor RS.

In an embodiment of the present invention, the starting device allows using a running capacitor CR disposed in parallel between a terminal T1 and a terminal T2 of the stator B, which are respectively associated with the running coil B1 and the starting coil B2 of said stator B, so as to provide the necessary time displacement between the currents passing through said running coil B1 and starting coil B2 during the normal operation of the motor, and a capacitor CS disposed in series with the starting coil B2 so as to provide said time displacement during the motor start.

Once the circuit receives a switch-on command from an external device, for example an electromechanical or electronic thermostat 20, or by reading a temperature sensor 30 adequately installed in the system, the control unit 11 of the starting circuit 10 of the present invention instructs the closing of the running and the starting switches S1 and S2, in a synchronized mode when the reading of the power system voltage is zero, detected through the voltage sensor SV connected to the control unit 11.

The running and the starting switches S1 and S2 are closed in the instant the power system voltage is zero, in order to reduce the current peak in said switches and in the power system, avoiding generation 5 of electromagnetic noise and stress of said switches. The running and the starting switches S1 and S2 can have electromechanical contacts or static AC semi-conducting switches, for example TRIACS.

The circulation of current through the motor, which 10 occurs through a current sensor RS, for example a low impedance resistor, generates in the latter a voltage or current signal that is proportional to the motor current, which is then applied to the start circuit 10, for example in the form of an AD converter input, 15 not illustrated, of a micro-controller. During the first cycles after the closing of the running and starting switches S1 and S2, for motor supply, the current is measured and the initial information of the latter is obtained. During said period, the motor does 20 not reach a significant rotation and the current level detected by the current sensor RS during these first cycles is very close to the level which is characteristic of the rotor blocked condition for this type of motor, being then stored by the control unit 25 11 of the start circuit 10 as a starting current level I_p . In this same time interval, there is also obtained, through the voltage sensor SV, the information of the voltage in the power system and this value is stored as V_p . With reference to figures 30 3 and 4, the motor current remains approximately constant during the first starting time interval t_1 , after which, in a second time interval t_2 , the measured current level begins to decrease gradually, 35 as the rotor begins to rotate. After reaching the running regimen, close to the motor load condition,

the motor total current is stabilized, as indicated in figures 3 and 4 by a third time interval t_3 , when the starting coil B2 is still found de-energized.

After determining the starting current level I_p , which 5 occurs during the time interval t_1 , the present current level is continuously measured as I_a and the ratio between these values is constantly calculated as K ;

10
$$K = \frac{I_a}{I_p}$$

At each new detection of the present current level I_a , a new value for K is calculated. The first calculated 15 value for K will be very close to 1, since this present current level will occur in an instant immediately after the sampling which defined the starting current level I_p . While the rotor remains blocked, or is found much below the running rotation, 20 the present current level I_a will have a value close to that of the starting current level I_p , and consequently K will have a value equal or slightly inferior to 1. As the motor accelerates, the calculated K values diminish in the same rate as the 25 current of the stator B diminishes, which is a consequence of the CEMF (counter electromotive force) generated in the coils of the stator B as a function of the interaction with the currents in the rotor during its rotation.

30 Upon receiving each information about the present current level I_a drawn by the stator B, the control unit 11 calculates a ratio K between each said present current level I_a supplied to the stator B and informed by the current sensor RS to the control unit 11 and 35 the starting current level I_p , so that when said ratio

K reaches a value equal or inferior to a predetermined value Km, the control unit 11 instructs the opening of the starting switch S2, i.e., the ratio K is constantly compared with a predetermined value Km and 5 when K is equal or inferior to this value Km, the starting circuit 10 ends the motor start and the control unit instructs the opening of the starting switch S2.

The predetermined value Km is constantly adjusted by 10 the control unit 11 as being equal to the product of a reference value Kr multiplied by the ratio between the voltage read at the starting moment Vp and the present voltage Va, which voltages are detected by the control unit 11 by means of the voltage sensor SV, 15 mathematically:

$$Km = Kr \cdot \frac{V_{start}}{V_{present}}$$

20 If the voltage does not suffer alterations during the starting period, i.e., the present voltage Va is always equal to the starting voltage Vp, then the predetermined value Km will maintain the reference value Kr. However, if after the start the voltage 25 suffers alterations, for example diminishing, the current will suffer a less significant reduction at the end of the start, since besides the CEMF, the power system reduction factor will significantly influence the motor current. In this example, the 30 predetermined value Km is increased according to voltage variation. If, after the start the voltage increases, the motor current will not reduce accordingly, since the voltage increase causes a current decrease. In this case, the predetermined 35 value Km will be reduced to compensate for this

variation. With this logic, the circuit keeps the starting coil B2 energized only during the time required for the start, optimizing the start even when fluctuations occur in the power system.

5 The reference value K_r is previously defined, as a function of its application, family of motors, and expected voltage of the power system and it can, for example be defined between 0.2 and 0.8, depending on the parameters mentioned above and on the circuit
10 topology: if the current measured is the total current of the circuit or only of the running coil B2. The reference value K_r is then defined during implementation of the circuit as being the ratio between a running current level I_m drawn by the stator
15 B in a motor running condition, and said starting current I_p for expected load conditions, type of motor and power system voltage.

Figure 3 illustrates the motor current in one start, presenting timing devices according to the prior art; 20 figure 4 illustrates the current during the start, with the proposed solution; and figure 5 illustrates the start logic executed by the circuit.

At each new motor start, a new starting current level I_p is stored by the control unit, so that the circuit 25 can automatically adapt to the new conditions of load, of power system voltages (overvoltage or undervoltage) and to temperature conditions of both the running coil B1 and the starting coil B2 of the stator B. Due to the storage being made at each new start cycle, the 30 circuit does not require previous calibration for certain motors whose operation is based on the percentage reduction of the current value and not of the current itself, so that the same circuit can be applied to a wide range of motors.

35 In case an unsuccessful attempt to start the motor

occurs, in which the rotor remains blocked and there is no reduction in the measured current value, the control unit instructs the opening of the starting and running switches S1 and S2 when the ratio between a 5 present current level I_a drawn by the stator B and the starting current level I_p is higher than the predetermined value K_m , within a maximum time interval which has been previously defined for ending the motor start. In this condition, the first time interval t_1 10 indicated in figures 3 and 4 will be unduly extended, reaching a maximum allowed time, and the opening of both the running switch S1 and the starting switch S2 will protect the motor and said switches. In this case, the circuit will await the adequate motor 15 cooling time and/or the time required to adapt the load condition to the torque delivered by the motor, before allowing a new start cycle to begin.

During the normal operation of the motor, the current is constantly measured and compared with a limit and, 20 if this limit is surpassed, the control unit 11 will provide the opening of both the running switch S1 and the start switch S2, protecting the motor.